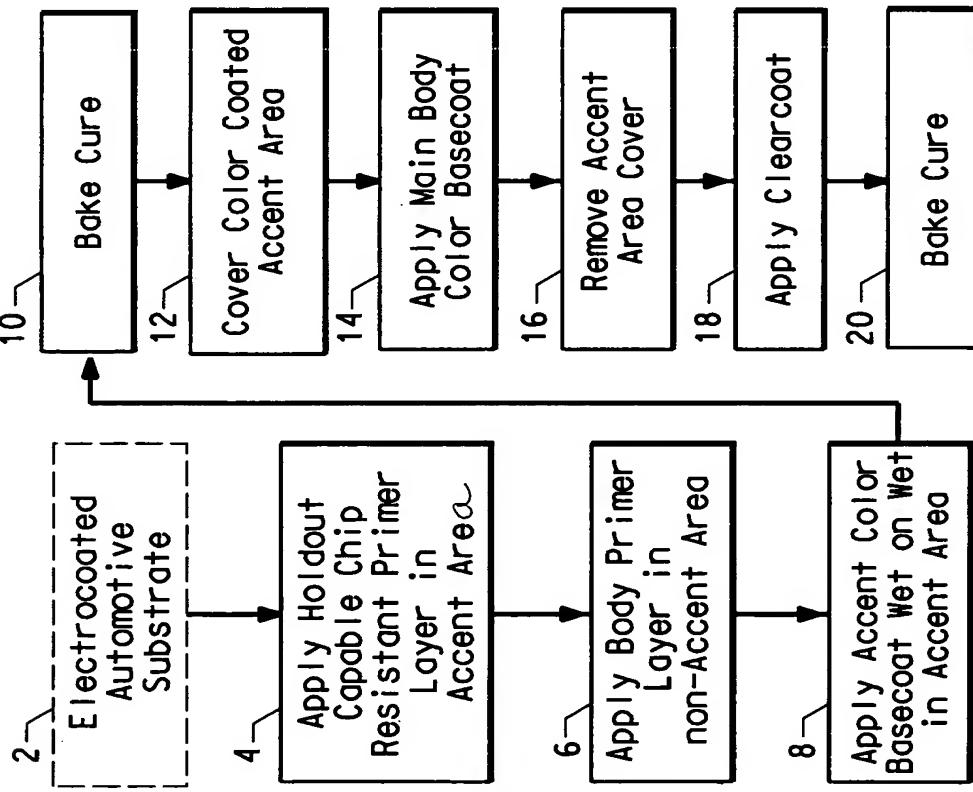
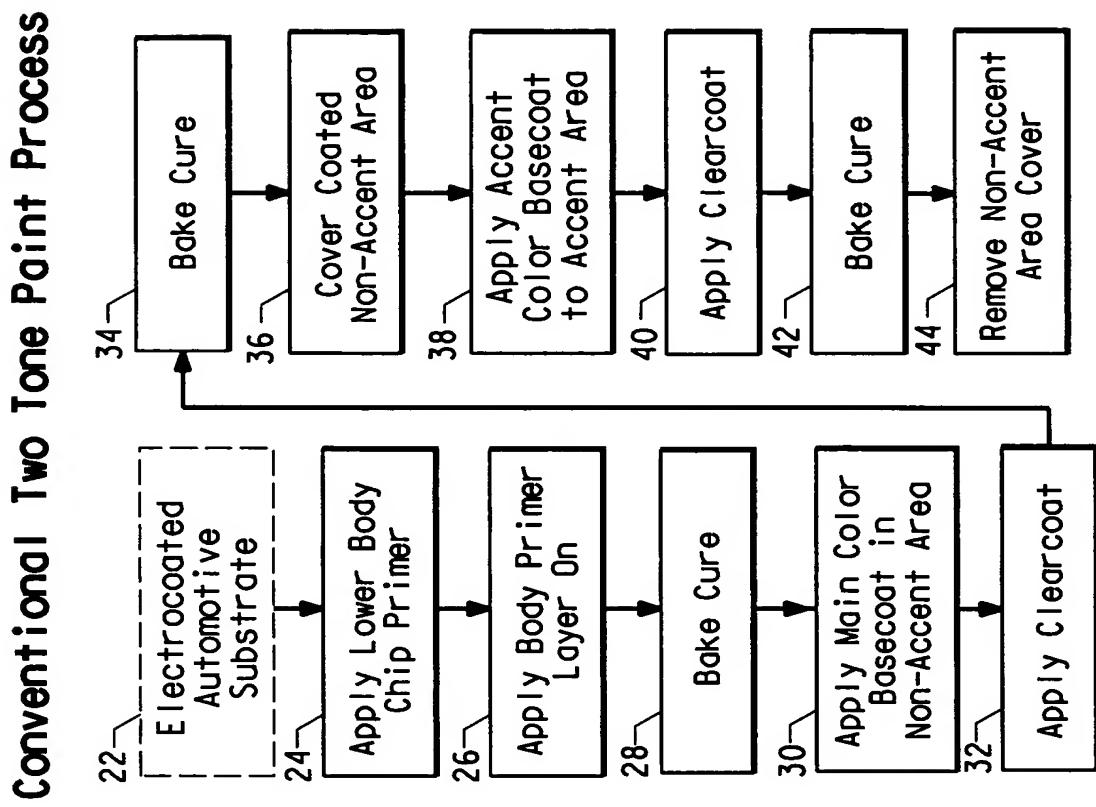


FIG. 1
3 Wet Coat Integrated
Two Tone Paint Process



Total of 5 Coating Steps and 2 Bakes

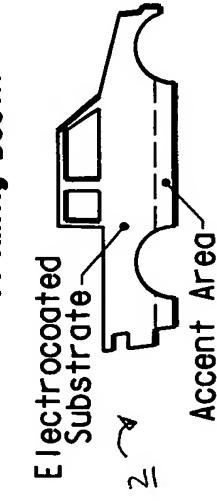
FIG. 2



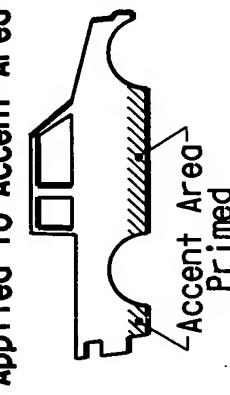
Total of 6 Coating Steps and 3 Bakes

FIG. 3

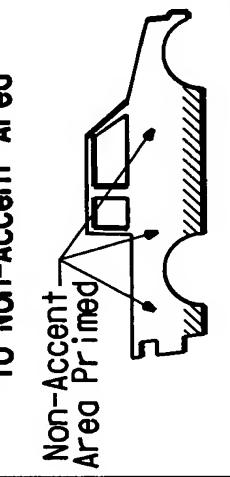
Electrocoated Substrate Enters
Priming Booth



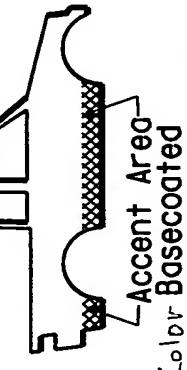
Holdout Chip Resistant Primer
Applied to Accent Area



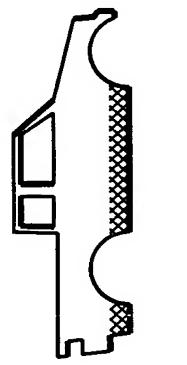
Primer Surfacers Applied
to Non-Accent Area



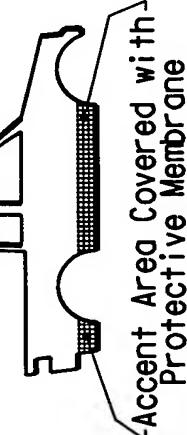
Accent Color Basecoat Applied
Wet on Wet to Accent Area



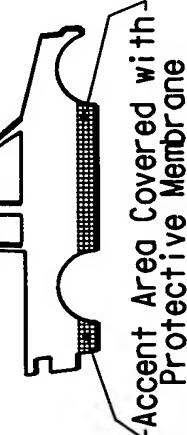
Primed/Basecoated Substrate
Bake Cured



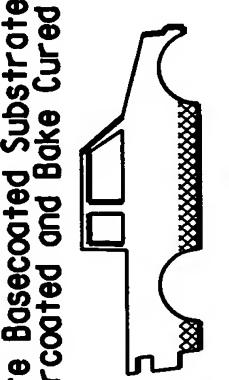
Accent Area Covered with
Protective Membrane



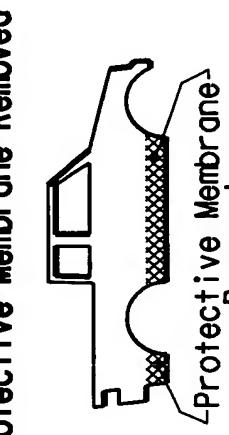
Non-Accent Area
Primed



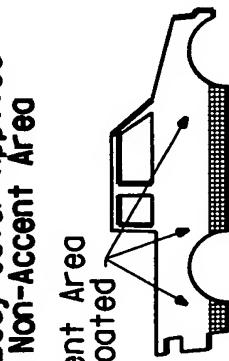
Entire Basecoated Substrate
Clearcoated and Bake Cured



Protective Membrane Removed



Main Body Color Applied
to Non-Accent Area
Non-Accent Area
Basecoated



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